



A NEW FORCE IN CHEMICAL MANUFACTURING

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## SAFETY DATA SHEET

ISSUED JUNE, 2015 (VALID 5 YEARS FROM DATE OF ISSUE)

### Chemtools ECS - Electronic Cleaning Solvent

#### Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd  
Unit 2/14-16 Lee Holm Road  
St Marys NSW 2760

Phone: 1300 738 250 (business hours)  
Fax: 02 9623 3670  
www.chemtools.com.au

**Chemical nature:** Iso hexane; volatile liquid hydrocarbon.  
**Product Name:** Chemtools ECS - Electronic Cleaning Solvent  
**Other Names:** Isohexane.  
**Product Use:** Cleaning solvent for electrics applications.  
**Creation Date:** October, 2014

#### Section 2 - Hazards Identification

##### Statement of Hazardous Nature

This product is classified as: Xn, Harmful. Xi, Irritating. N, Dangerous to the environment. F+, Highly Flammable. Hazardous according to the criteria of SWA.

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

**Risk Phrases:** R11, R20, R38, R65, R66, R67, R51/53. Highly flammable. Harmful by inhalation. Irritating to skin. Harmful: May cause lung damage if swallowed. Repeated exposure may cause skin dryness or cracking. Vapours may cause drowsiness and dizziness. Toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment.

**Safety Phrases:** S2, S23, S29, S33, S36, S38, S46, S61, S62, S24/25. Keep out of reach of children. Do not breathe vapours. Do not empty into drains. Take precautionary measures against static discharges. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. If swallowed, contact a doctor or Poisons Information Centre immediately and show this SDS or label. Avoid release to the environment. Refer to special instructions/Safety Data Sheets. If swallowed, do not induce vomiting: seek medical advice immediately and show this SDS. Avoid contact with skin and eyes.

**SUSMP Classification:** S5

**ADG Classification:** Class 3: Flammable liquids.

**UN Number:** 3295, HYDROCARBONS, LIQUID, N.O.S.



##### GHS Signal word: DANGER

##### HAZARD STATEMENT:

- H225: Highly flammable liquid and vapour.
- AUH066: Repeated exposure may cause skin dryness or cracking.
- H304: May be fatal if swallowed and enters airways.
- H315: Causes skin irritation.
- H332: Harmful if inhaled.
- H336: May cause drowsiness or dizziness.
- H411: Toxic to aquatic life with long lasting effects.

#### SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

## PREVENTION

- P102: Keep out of reach of children.
- P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
- P233: Keep container tightly closed.
- P240: Ground/bond container and receiving equipment.
- P241: Use explosion-proof electrical ventilating, lighting and other equipment.
- P242: Use only non-sparking tools.
- P243: Take precautionary measures against static discharge.
- P261: Avoid breathing fumes, mists, vapours or spray.
- P262: Do not get in eyes, on skin, or on clothing.
- P264: Wash contacted areas thoroughly after handling.
- P271: Use only outdoors or in a well ventilated area.
- P273: Avoid release to the environment.
- P280: Wear protective gloves, protective clothing and eye or face protection.

## RESPONSE

- P362: Take off contaminated clothing and wash before reuse.
- P301+P310: IF SWALLOWED: Immediately call a POISON CENTRE or doctor.
- P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+P352: IF ON SKIN: Wash with plenty of soap and water.
- P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P332+P313: If skin irritation occurs: Get medical advice.
- P391: Collect spillage.
- P370+P378: In case of fire, use carbon dioxide, dry chemical, foam. Normal foam, i.e. protein based foam that is not alcohol resistant, is the preferred medium for large fires.

## STORAGE

- P403: Store in a well-ventilated place.
- P405: Store locked up.
- P411: Store at temperatures not exceeding 30°C.
- P402+P404: Store in a dry place. Store in a closed container.

## DISPOSAL

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

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## Emergency Overview

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**Physical Description & Colour:** Clear, colourless liquid.

**Odour:** Characteristic hydrocarbon solvent odour.

**Major Health Hazards:** harmful if inhaled, skin irritant, if aspirated, may cause lung damage, repeated exposure may cause skin dryness or cracking, vapours may cause drowsiness and dizziness.

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## Potential Health Effects

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### Inhalation:

**Short Term Exposure:** High vapour pressures may cause drowsiness and dizziness. In addition product may be irritating, although unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** Vapours may cause drowsiness and dizziness.

### Skin Contact:

**Short Term Exposure:** Available data indicates that this product is not harmful. It should present no hazards in normal use. However product may be irritating, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** Repeated exposure may cause skin dryness or cracking.

### Eye Contact:

**Short Term Exposure:** This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

### Ingestion:

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Because of the low viscosity of this product, it may directly enter the lungs if swallowed, or if subsequently vomited. Once in the lungs, it is very difficult to remove and can cause severe injury or death. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

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**Carcinogen Status:****SWA:** No significant ingredient is classified as carcinogenic by SWA.**NTP:** No significant ingredient is classified as carcinogenic by NTP.**IARC:** No significant ingredient is classified as carcinogenic by IARC.**Section 3 - Composition/Information on Ingredients**

Ingredients	CAS No	Conc,%	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Light, hydrotreated petroleum naphtha	64742-49-0	pure *	not set	not set
Contains the following:				
Hexane	110-54-3	<3	72	not set
n-Pentane	109-66-0	<15	1770	2210

\* Commercially pure. May include small quantities of materials due to manufacturing or reaction processes.

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

**Section 4 - First Aid Measures****General Information:**

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.**Skin Contact:** Gently blot away excess liquid. Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.**Eye Contact:** Quickly and gently blot material from eyes. No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.**Ingestion:** If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.**Section 5 - Fire Fighting Measures****Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam. Normal foam, i.e. protein based foam that is not alcohol resistant, is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus. Cool closed, undamaged containers exposed to fire with water spray.**Flash point:** -30°C**Upper Flammability Limit:** 8%**Lower Flammability Limit:** 1%**Autoignition temperature:** No data.**Flammability Class:** Flammable Category 2 (GHS); Highly Flammable (AS1940).**SAFETY DATA SHEET**

## Section 6 - Accidental Release Measures

**Accidental release:** In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include Nitrile, Teflon. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

## Section 7 - Handling and Storage

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

## Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Hexane	72	not set
n-Pentane	1770	2210

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used where there is ventilation that is adequate to keep exposure below the TWA levels. If necessary, use a fan.

**Eye Protection:** Eye protection such as protective glasses or goggles is recommended when this product is being used.

**Skin Protection:** You should avoid contact even with mild skin irritants. Therefore you should wear suitable impervious elbow-length gloves and facial protection when handling this product. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: nitrile, Teflon.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

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**Section 9 - Physical and Chemical Properties:**

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<b>Physical Description &amp; colour:</b>	Clear, colourless liquid.
<b>Odour:</b>	Characteristic hydrocarbon solvent odour.
<b>Boiling Point:</b>	48-65°C at 100kPa
<b>Freezing/Melting Point:</b>	No specific data. Liquid at normal temperatures.
<b>Volatiles:</b>	Completely volatile at 100°C.
<b>Vapour Pressure:</b>	No data.
<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	0.665 at 15°C
<b>Water Solubility:</b>	Insoluble.
<b>pH:</b>	No data.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Viscosity:</b>	0.5 mm <sup>2</sup> /s at 20°C
<b>Autoignition temp:</b>	No data.

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**Section 10 - Stability and Reactivity**

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**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Keep containers and surrounding areas well ventilated. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

**Incompatibilities:** oxidising agents.

**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

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**Section 11 - Toxicological Information**

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**Toxicity:** A summary of white spirit type hydrocarbons can be found at

<http://www.inchem.org/documents/ehc/ehc/ehc187.htm>

Ingestion of white spirit has been reported to produce gastrointestinal irritation with pain, vomiting and diarrhoea.

Lesions of the mucous membranes in the oesophagus and the gastrointestinal tract followed the oral exposure.

Owing to its low viscosity and low surface tension, white spirit poses a risk of aspiration into the lungs following oral exposure. A few ml of solvent aspirated into the lungs are able to produce serious bronchopneumonia and 10-30ml may be fatal.

Prolonged dermal exposure to white spirit, e.g., resulting from wearing clothes that have been soaked or moistened by white spirit for hours, may produce irritation and dermatitis.

Single cases of acute toxicity to the kidney, liver and bone marrow have been reported following exposure to white spirit at high levels. However, owing to lack of details and the sporadic nature of the reportings, the relevance of these findings is unclear.

Inhalation of aliphatic hydrocarbon vapours seems to show little toxicity but are CNS depressants and have a disinhibiting euphoric effect.

Ingestion: LD<sub>50</sub>(Rat) > 2000 mg/kg

Skin contact: LD<sub>50</sub> (Rabbit) > 2000 mg/kg

Skin contact: Irritating.

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**Section 12 - Ecological Information**

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Toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment.

**Mobility:** Air: The product evaporates into the atmosphere

Soil: The product generally shows little mobility in the ground.

Water: The product is insoluble; it spreads on the surface of the water

**Bioaccumulation:** Bioaccumulable

**Persistence and degradability:** Biodegradable.

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**SAFETY DATA SHEET**

## Section 13 - Disposal Considerations

**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

## Section 14 - Transport Information

**ADG Code:** 3295, HYDROCARBONS, LIQUID, N.O.S.

**Hazchem Code:** 3YE

**Special Provisions:** None allocated

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

**Dangerous Goods Class:** Class 3: Flammable liquids.

**Packaging Group:** II

**Packaging Method:** P001, IBC02

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

## Section 15 - Regulatory Information

**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations.

The following ingredients: Light, hydrotreated petroleum naphtha, Hexane, n-Pentane (all are liquid hydrocarbons), are mentioned in the SUSMP.

## Section 16 - Other Information

**This SDS contains only safety-related information. For other data see product literature.**

### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>R-Phrase</b>	Risk Phrase
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)

## SAFETY DATA SHEET